

#### The Selection of Harvest Areas and Wood Allocation Problem

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The Art of Modeling BARCELONA 2014

#### Context







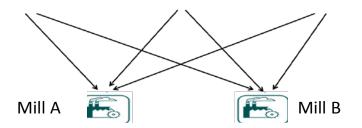
Harvest area 1

#### Harvest area 2 Harvest area n





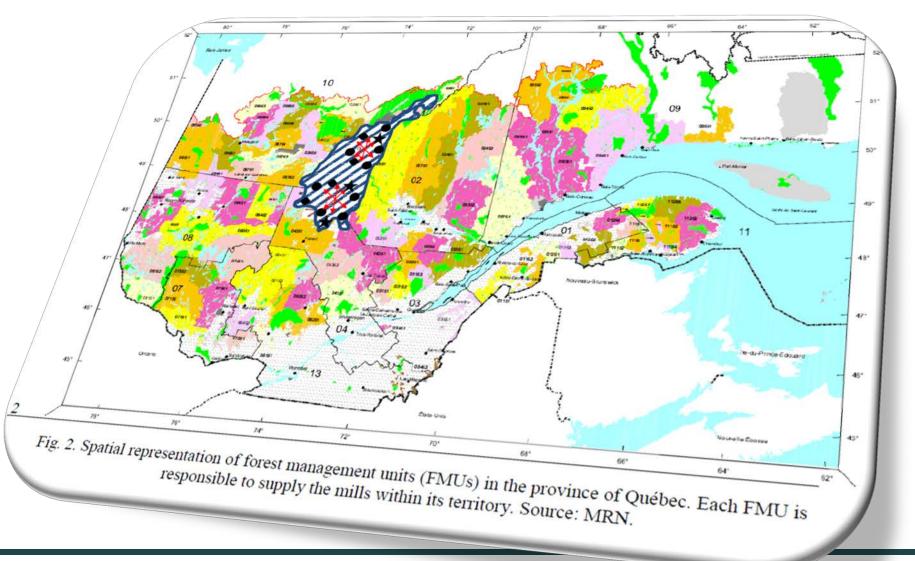




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#### Context...



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#### The needs - Problem Description

- Develop an optimization tool capable to support the decision maker to:
  - Select the harvesting areas for year 1 while balance specific criteria over the 5 years planning horizon (year 1 and years 2-5),
  - Define the wood allocation for year 1 to fulfill the mills' demands and minimize the total costs.
- Provide an easy tool to use with a friendly GUI
- Test and validate the tool using real data (FMU data)
- Train the staff (end users) of the MRN (Québec)







#### Approach

- Formulate the problem as a MIP with multiobjective function;
- Use What's Best as solver (Lindo),
- Easy to implement the model using the tool (embeded in Excel);
- Why to adopt such approach/solution:
  - Short time to prototype and develop the tool;
  - Easy to use (Excel spreadsheet);
  - Licenses fees very low (500\$/license);
  - No annual fees (licenses).

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Distances de transport Chantier Volumes par tige Destinution	
Volumes par tige Destinator	Chanters Sélectionnés
Colts de transport Produits	Destination produits/usines
	Produits sans preneurs
Procédure (aide)	

#### **Mathematical Formulation**

Sets and Indexes

- $m \in M$ : Set of mills,
- $a \in A$ : Set of harvest areas,
- $p \in P$ : Set of wood assortments (raw material),
- $t \in T$ : Set of periods (planning horizon),
- cr ∈ CR: Set of criteria to consider in the multiobjective function (procurement, transportation distance and cost, winter access, volume per stem, budget for sylvicultural prescriptions, percentage of certification).



#### **Mathematical Formulation**

#### **Decision Variables:**

- $X_{ampt}$ : Total flow from harvest area a to mill m for raw material  $p(m^3)$  in period t.
- *Y<sub>at</sub>*: Binary variable = 1 if harvest area a is selected to be harvested in period *t*, 0 otherwise.
- Slack<sub>up</sub><sup>cr</sup>, Slack<sub>down</sub><sup>cr</sup>: Slack variables (up and down) for the optimization criteria (difference between target and actual value).



**Objective Function** 

•  $\sum_{cr \in CR} Slack_{up}^{cr} + Slack_{down}^{cr}$ 

The multi-objective function aims to minimize the summation over the difference between the target value and the real value for each optimization criterion for the selected harvest area.



#### **Mathematical Formulation**

#### **Constraints:**

- $\sum_{m \in M} X_{ampt} = v_{ap} * Y_{a,t}, \quad \forall a, p, t$
- $\sum_{t} Y_{a,t} \leq 1$ ,  $\forall a$

This constraint ensures that raw materials are harvested from selected harvest area does not exceed the total volume available to cut in that area.

- $\sum_{a} X_{ampt} \leq m d_{pm}^{max}, \forall m, p, t = 1$
- $\sum_{a} X_{ampt} \leq 4 * md_{pm}^{max}$ ,  $\forall m, p, t = 2$
- $md_{pm}^{min} \leq \sum_{a} X_{ampt}, \forall m p, t = 1$
- $4 * md_{pm}^{min} \leq \sum_{a} X_{ampt}, \forall m, p, t = 2$

This constraint expresses minimum and maximum demand per raw material required by mills.

#### **Mathematical Formulation**

Constraints:

•  $\sum_{a \in A} cutB_a * Y_{at} \leq totB_t, \forall t \in T$ 

This is the budget constraint preventing the total cost of the selected areas to exceed the available budget.

• 
$$\sum_{a \in A} val_a^{cr} * Y_{at} - tar^{cr} * \sum_{a \in A} Y_{at} + (Slack_{up}^{cr} - Slack_{down}^{cr}) = 0, \forall t, cr$$

A set of constraints that expresses the difference between the target value and real value for each optimization criterion



### **Optimization tool**

- Two main decisions
  - Select the harvesting areas (year 1)
  - Allocate the wood to the mills (year 1)
- The harvesting area is at the forest management unit (FMU) and not stand level.
- The tool is flexible and can be used at:
  - Forest management unit level
  - Regional level (aggregate FMUs) transportation synergies









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#### **Criteria and parameters - inputs**

- The optimization takes into account the following criteria (economic, sylvicultural treatments, etc.):
  - Procurement cost(\$/m^3),
  - Average transportation distance (km)
  - Transportation cost ( $/m^3$ ),
  - Winter accessibility (%),
  - Volume per stem(*m*^3/*stem*),
  - Certified surface (m<sup>3</sup>).







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#### **Criteria and parameters - inputs**

#### The tool is flexible and can be configured for different needs – regional basis

Active	Criteria to consider into the optimizatio	Туре	Impact	
	1. Volume en garantie d'approvisionnement	Required	Sélec./Desti.	Constraints
1	2. Coûts d'approvisionnement (sans le transport)	Optional	Selection	Target value
1	3. Distance moyenne de transport	Optional	Selection	Target value
1	4. Volume par tige moyen	Optional	Selection	Target value
1	5. Volume par ha moyen	Optional	Selection	Target value
1	6. Volume par km moyen	Optional	Selection	Target value
1	7. Budget coupes partielles	Optional	Selection	Constraints
1	8. % de récolte hiver	Optional	Selection	Target value
1	9. % de CMO dans coupe de régénération (CR)	Optional	Selection	Target value
1	10. Volumes sans preneurs	Optional	Selection	Minimiser
1	11. Stratégie d'aménagement	Optional	Selection	Valeurs cibles
1	12. Distance de transport chantiers/usines	Optional	Destination	Minimiser
	13. Coûts d'approvisionnement aux usines	Optional	Destination	Constraints
	14. Distances de transport chantiers/usines	Optional	Destination	Constraints
	15. Volume par tige par usine	Optional	Destination	Constraints
	16. % récolte bois hiver	Optional	Destination	Constraints
	17. % résineux moins désirable	Optional	Destination	Constraints
	18. % feuillus moins désirable	Optional	Destination	Constraints

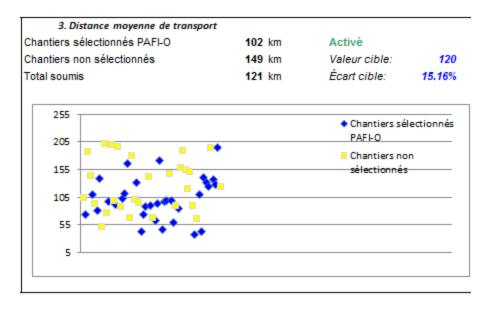


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#### **Decisions and results- outputs**

#### 1. Select harvesting areas for period 1

- Within the set of the harvesting area (upcoming 5 years), we need to select the area for year 1 while balancing with the upcoming periods (2-5 years) for different criteria and targets
- Example target : transportation distance



			Non
ID	Harvesting area	Selected	selected
1	ANCRE	0	1
2	BAKER	1	0
3	BANANE	0	1
4	BAZINET	0	1
5	BEAUDRY	1	0
6	BEAUREGARD	0	1
7	BLEUET	1	0
8	BOTTINE	1	0
9	BOULEAU	0	1
10	CABASTA_EST	0	1
11	CANARD	0	1
12	CERISE	1	0
13	CHAHOON	0	1
14	CHARLIE_PROFOND_SUD	0	1
15	CINDY	1	0
16	CLOUD	0	1
17	COLLEEN	0	1
18	CORNEY	1	0
19	COTE_JAUNE_EST	1	0
20	CULOTTE	1	0
21	DELAFERME	0	1
22	DOROTHY_NORD	0	1
23	DOUAIRE	0	1
24	DUBE	1	0
25	FELICIA	0	1

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#### **Decisions and results- outputs**

### 2. Determine the destination (where to deliver the wood)

- Define the assignments between the harvesting areas (selected in year 1) and the mills for each products,
- Calculate some key indicators for each mill and harvesting area

#### Allocation for SPF Product

Harvesting area \	K.M.S. (GMI) (L'Annonci	 Inc. (Ferme-	(Rivière-	Groupe Crête St- Faustin
ANCRE				
BAKER			7 877	
BANANE				
BAZINET				
BEAUDRY		6 558		
BEAUREGARD				
BLEUET				45 464
BOTTINE	3 200			9 823
BOULEAU				
CABASTA_EST				
CANARD				
CERISE		5 949		

			Transportation distance	Procurement	Average volume per stem	% of seasonal harvesting
Destination	Products	Allocation	km	\$	m <sup>3</sup> /stem	%
Bois K.M.S. (GMI) (L'Annonciation)		3 200	137	67.55	0.17	1.00
Coop forestière Hautes-Laurentides		500	25	50.76	0.16	1.00
Forex Inc. (Ferme-Neuve)		323 600	103	56.46	0.15	0.50
Forex Inc. (Rivière-Rouge) Groupe Crête St-Faustin		84 800	106	52.94	0.15	0.36
Groupe Crête St-Faustin	SPF	91 000	136	58.85	0.16	0.16
Noll		0	0	0.00	0.00	0.00
Null		0	0	0.00	0.00	0.00
Noll		0	0	0.00	0.00	0.00
Null			0	0.00	0.00	0.00

### Why such opimization tool ? (FPAlloc)

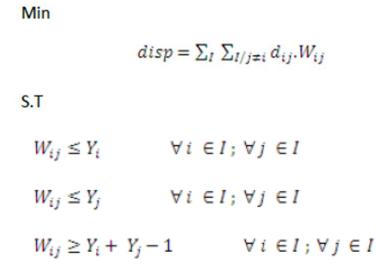
- Speed up the planning process of the selection and allocation of harvesting area to the mills (3-4 weeks of workload reduced to 1-2 days for more than 50 end-users)
- Allow to simulate different allocation scenario and assess the economics of such decisions
- Support the interaction between the governments and industry – support tool
- Tradeoff between different optimization criteria (multiobjective planning)
  - Economic,
  - Sylvicultural,
  - Forest management practices.



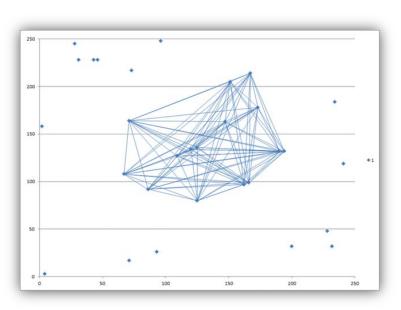


#### Ongoing work and next steps

• Include more spatial issues in the allocation and harvesting area



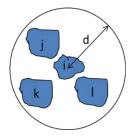
W<sub>ij</sub> : Linearization parameter that take the value 1 if both areas i and j are selected, 0 otherwise.





#### **Ongoing work and next steps**

Include more spatial issues in the allocation and harvest



Objective function

$$disp = \sum_{a \in A} \sum_{b \in A}^{a \neq b} \frac{d_{ab}^{2}}{n_{ab}^{2}} \cdot W_{ab}$$

Fig. 3. Spatial representation of neighbor's definition as the number of areas within a predefined scope of radius d centered on harvest area *i*.

d<sub>ab</sub> : Distance between the harvest areas a and b n<sub>ab</sub>: Neighborhood parameter defined as the product of the harvest areas a and b neighbors value n<sub>ab</sub>=n<sub>a</sub>\*n<sub>b</sub>

- Two main modifications to better fit the spatial dispersion :
  - Introduce a *neighborhood factor* to promote the selection of dense clusters of harvest areas.
  - Consider *squared distance* to balance its impact with the neighborhood factor and promote the selection of a maximum amount of areas in a same cluster before moving to another one.

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#### Some results....

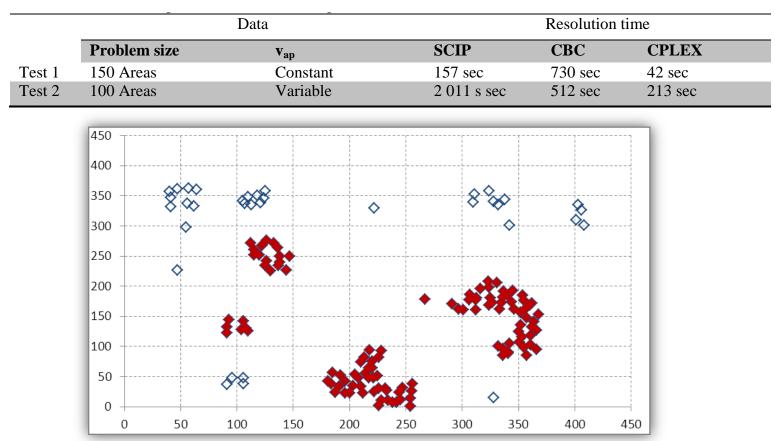


Fig. 3. Spatial representation of the selected harvest areas (red filled diamond) vs. non selected harvest area (open diamond) for Test 2.



#### Some results....

Te	sts	SCIP	CBC	CPLEX	GUROBI
1	Disp + ADist	60 min	153 min	16 min	7 min
2	Disp + Stem + ADist	26 min	60 min	8 min	6 min

ADist : Average transportation distance between harvest area a and mills Stem : Average volume per stem

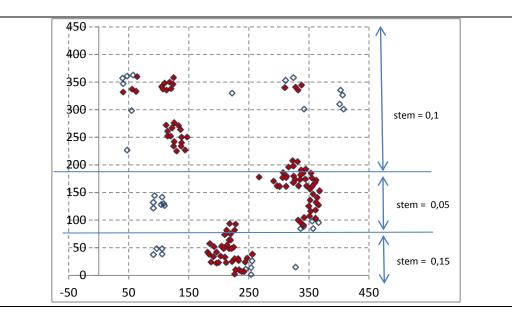


Fig. 4. Spatial representation of the selected harvest areas (red filled diamond) vs. non selected harvest area (open diamond) for Test 2.



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#### Some results....

Tests	Criteria	Resolution time
1	dispersion	GUROBI : 49 sec
2	dispersion + Stem + ADist	GUROBI : 2h46 min
3	dispersion + ADist	CPLEX : 14 min
4	dispersion + ADist + detailed mills demand of raw material	CPLEX : Out of memory GAP 49% GUROBI : 15 min
5	dispersion + Stem + ADist + detailed mills demand of raw	CPLEX : Out of memory GAP 70% GUROBI : 19 min

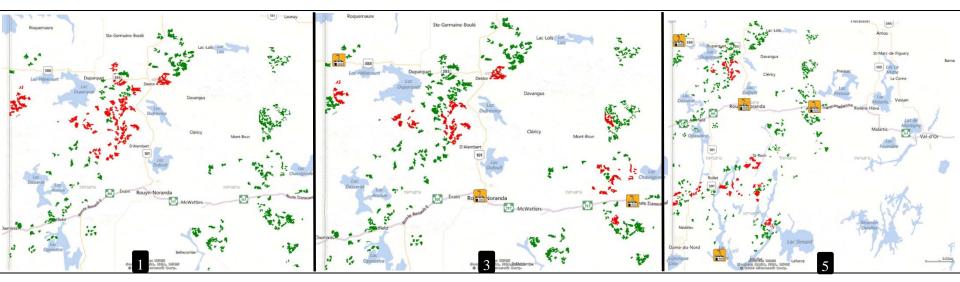


Fig. 5. Spatial representation of the selected harvest areas (red) vs. non selected harvest area for Test 1, 2, and 3.



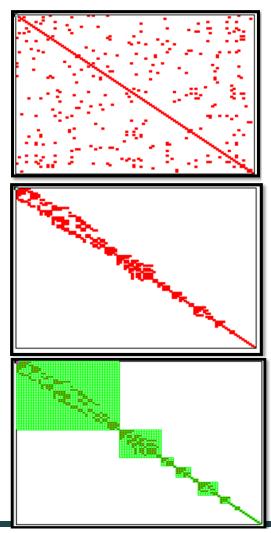
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#### Rank-Order Clustering Algorithm (King's algorithm)

• Step 1: Assign binary weight and determine decimal weight for each row and column say "Wi" and "Wj"

$$W_i = \sum_{p=1}^{p=m} b_{ip} 2^{m-p}$$

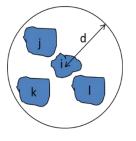
- m is the total number of columns
- i is the number of row
- bip is either 0 or 1 depending upon the matrix.
- Step 2: Rearrange the rows to make "Wi" fall in descending order.
- Step 3: Repeat steps 1 and 2 for each column, then go to step 1 again.
- Step 4: Repeat above steps until there is no further change in position of each element in each row and column.



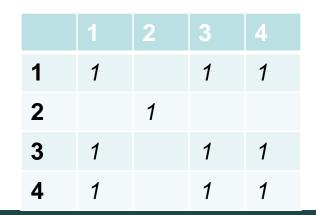


#### Rank-Order Clustering Algorithm - ROC (King's algorithm)

• Define a radius where all harvest area within the radius are included in the cluster;



- Transform the matrix distance into 0/1 variables to apply the ROC algorithm:
  - If the distance  $d_{ij}$  between harvest area i and j  $\leq d$  then 1
  - If the distance  $d_{ij}$  between harvest area i and j  $\geq d$  then 0



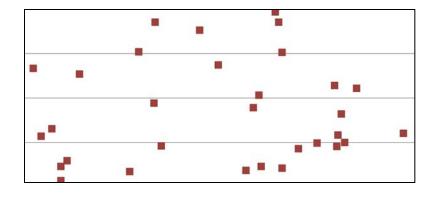


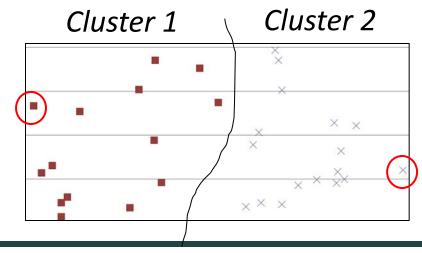
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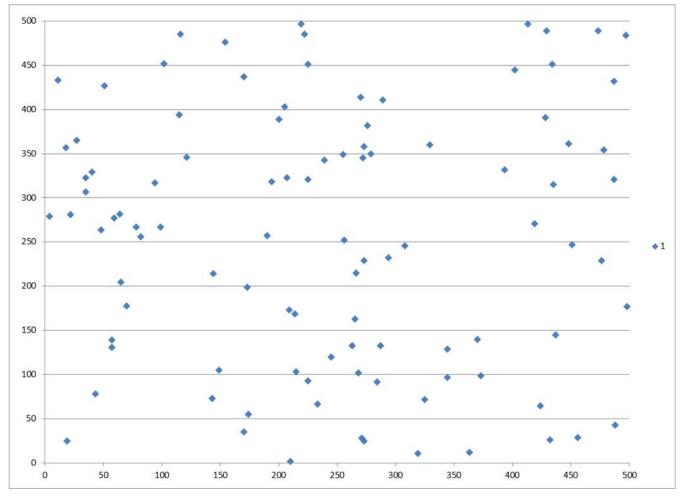
- For each cluster (previous algorithm) perform the following clustering:
- Find the two far distant points (extreme points);
- Divide this cluster into two clusters based on the distance (each harvest area is associated to the closest extreme point);
- Iterate the last two steps until there is no cluster with more than two harvest areas.
- Minimizing dispersion, is equivalent to minimizing the number of clusters open at each layer (harvest area within the cluster is open)

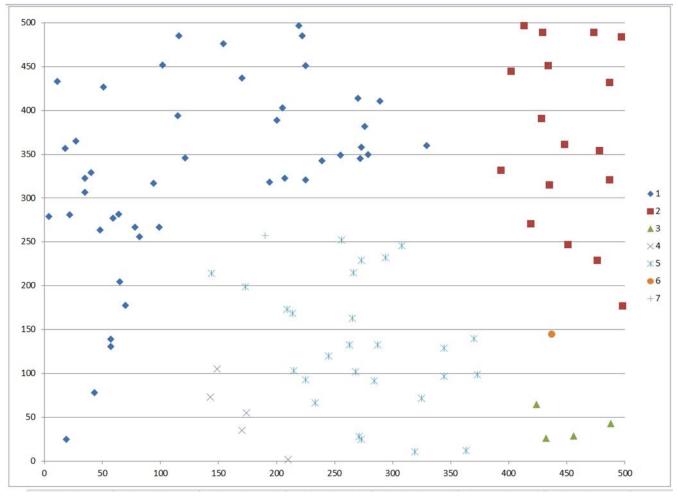


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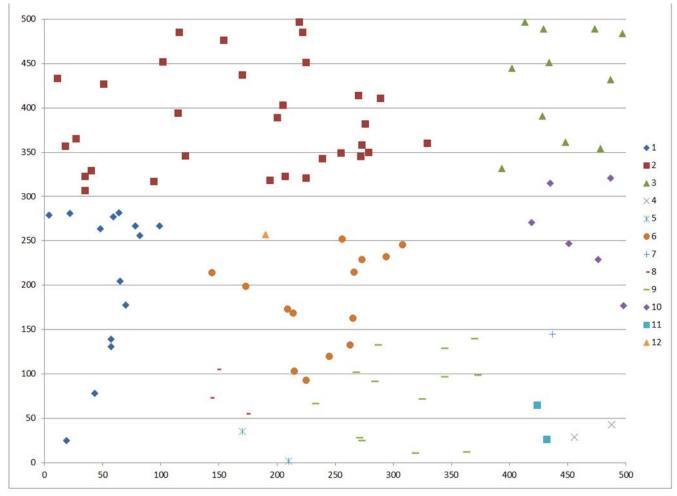


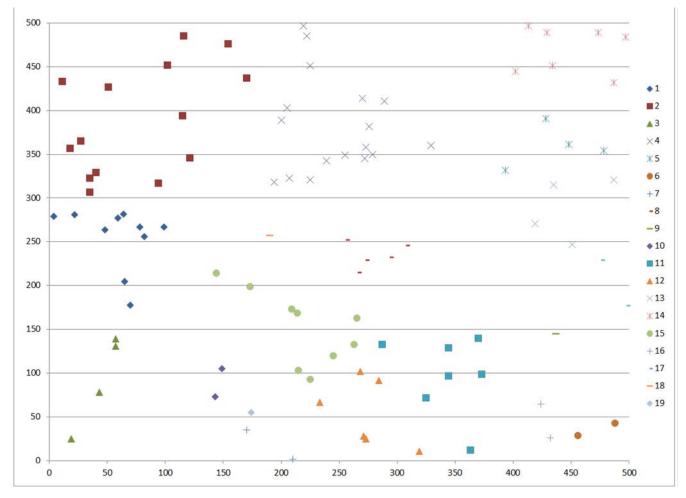


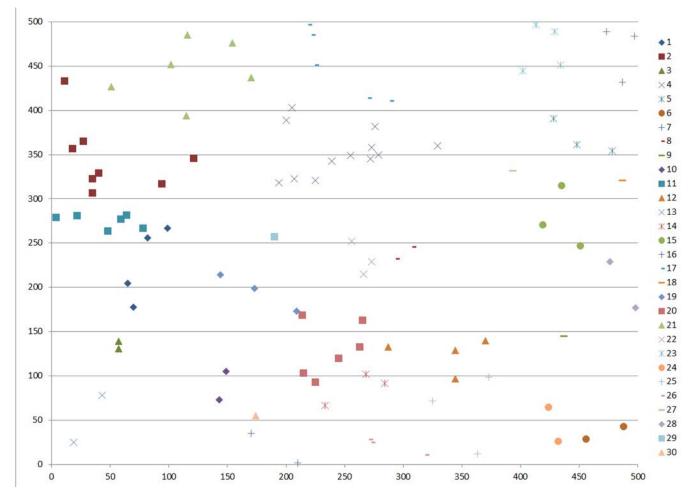




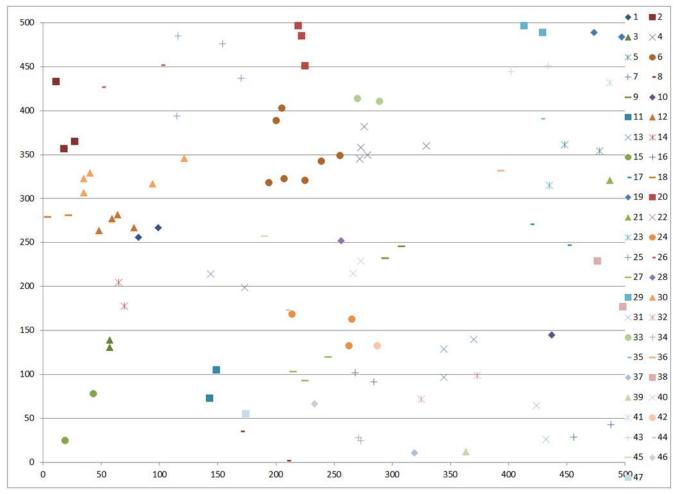
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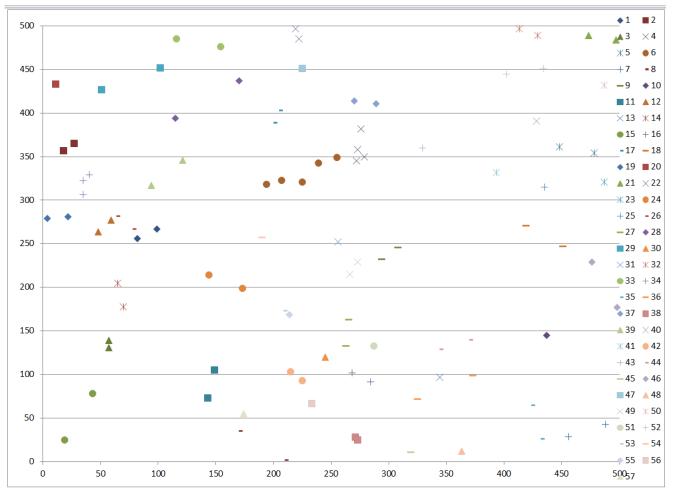




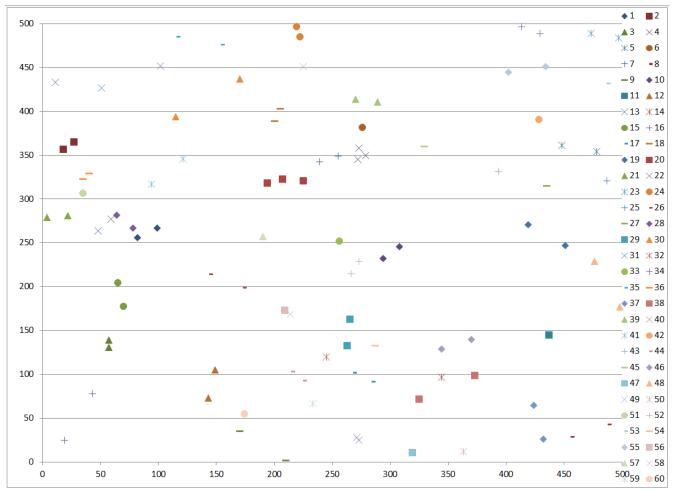
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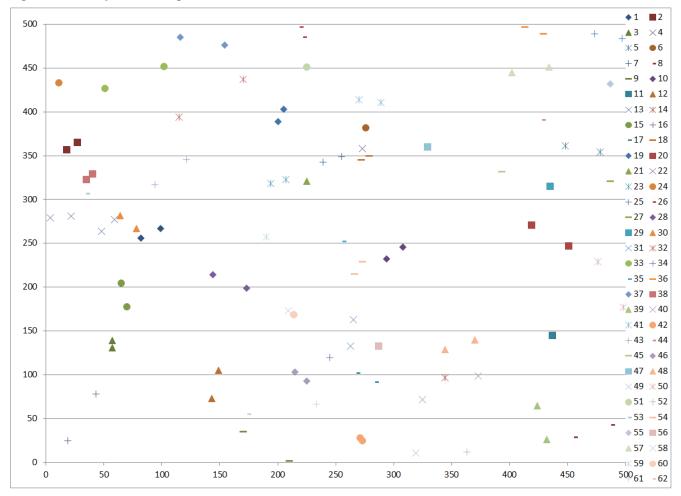
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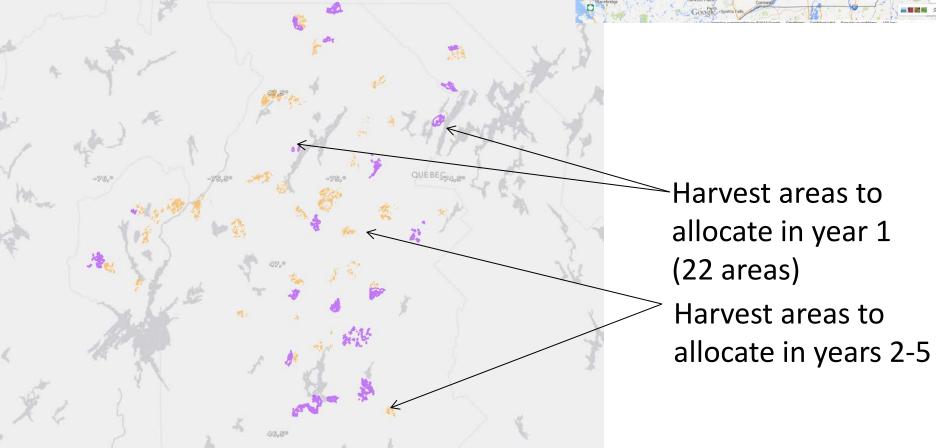
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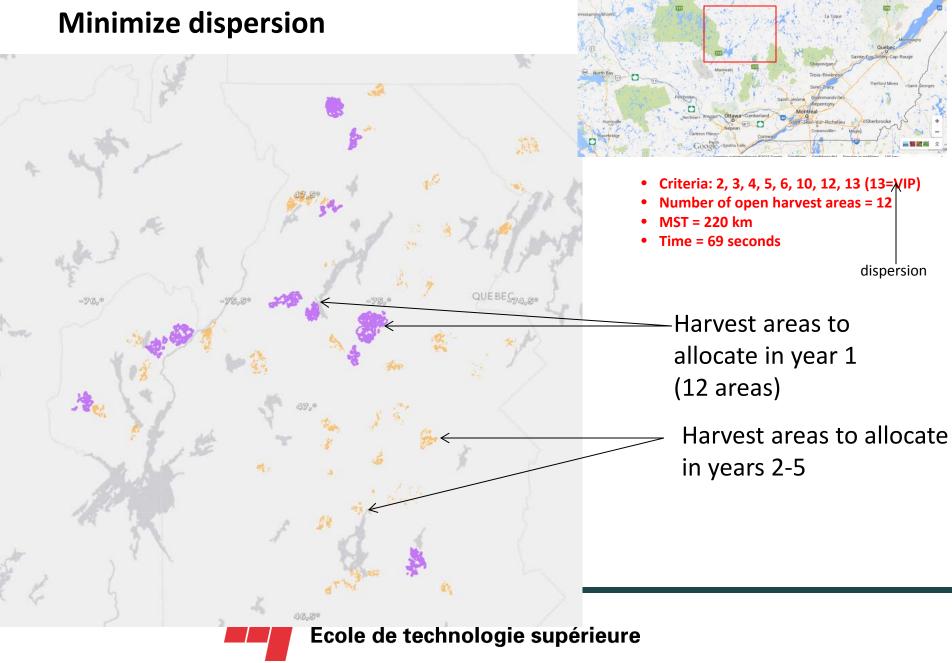
#### Application to real case Spatial dispersion is not minimized



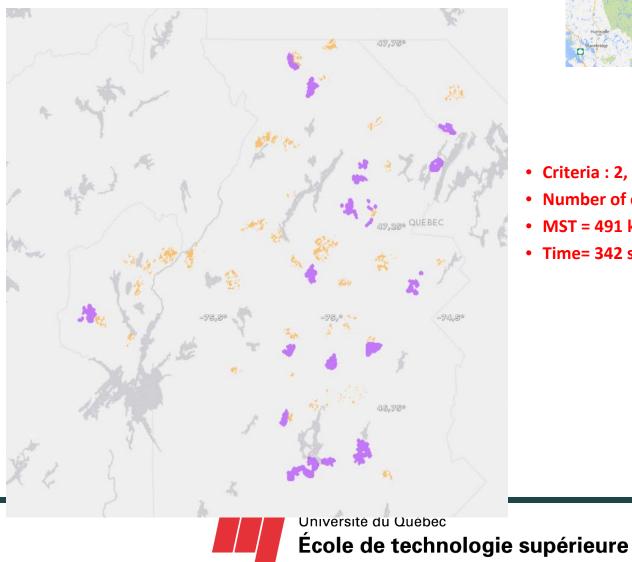




## **Application to real case**



#### **Application to real case Minimize dispersion**

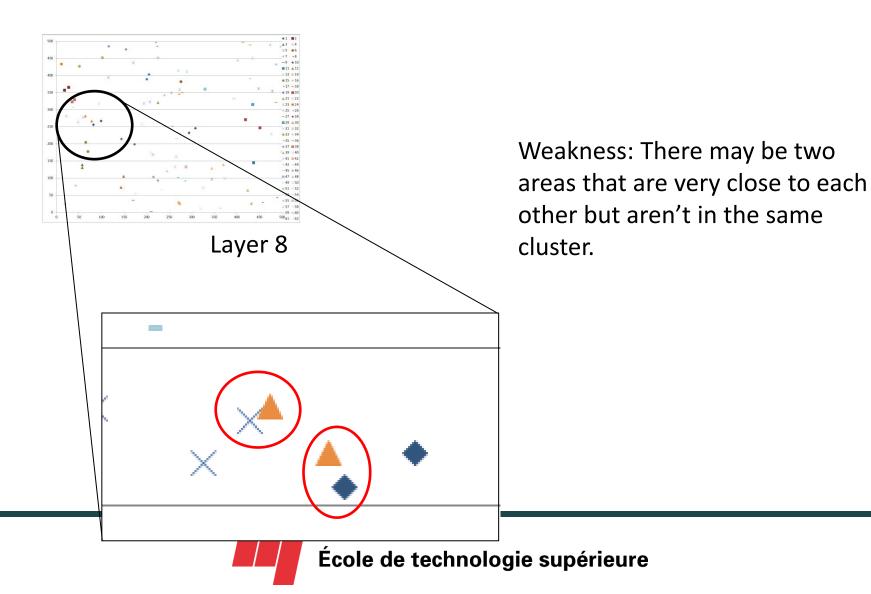




- Criteria : 2, 3, 4, 5, 6, 10, 12, 13 (13=not important)
- Number of open harvest areas = 18
- MST = 491 km
- Time= 342 seconds

dispersion

#### Weakness of the Clustering based on the cardinal points



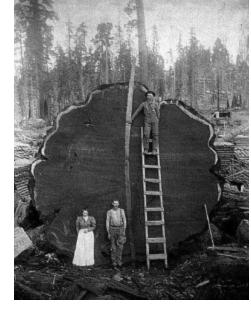
#### Concluding remarks and future research

- The optimization tool is widely used at the MRN for planning and wood allocation;
- Key buy-in elements: easy to use (Excel based tool) and the involvement of the end user since the beginning of optimization tool;
- Challenges:
  - Address the spatial dispersion (other clustering algorithms);
  - Explore other methods to normalize the weights of the objective function;
  - Integrate the tool within the entire framework planning at the MRN;
  - Include coordination mechanisms between the mills for more synergies;
  - Include road building into the model (not all harvest areas are connected to the road network);
  - Etc.











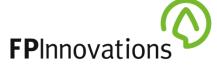
### Thank you Merci



NSERC Strategic Network
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